



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	1134	3197A 1	END CAP ASSEMBLY, UPPER	1		
2	26	29476	OIL SEAL	1		
3	25	47254	"O"RING	1		1,2,3,4
4	15	47248A 1	SHIM ASSEMBLY, END CAP TO C	AR		
5	10	30225	SCREW, END CAP MOUNTING (1	4		
6	847	3490A 3	CYLINDER BLOCK AND CRANKC.	1		
6	847	3920A 3	CYLINDER BLOCK AND CRANKC.	1		
6	847	3920A 4	CYLINDER BLOCK AND CRANKC.	1		
7	27	53650	GASKET, CRANKCASE TO CYLI	2		1,2,3,4
8	16	35099	STUD, CARBURETOR MOUNTI	4		
9	16	26133	STUD, CRANKCASE TO DRIVE	2		
10	17	20033	PIN, DOWEL-CRANKCASE TO C	2		
11	17	20323	PIN, DOWEL-CYLINDER BLOCK T	2		
11A		57854	RESTRICTOR, CRANKCASE BL	2		
12	16	26134	STUD, CYLINDER BLOCK TO D	2		
13	16	48770	STUD, CYLINDER BLOCK TO D	4		
14	16	26324	STUD, CYLINDER BLOCK TO D	2		
15	10	33473	SCREW, CRANKCASE TO CYLINC	2		
15	10	32293	SCREW, CRANKCASE TO CYLINC	2		
--	12	26825	WASHER, CRANKCASE TO CYLIN	2		
16	10	21574	SCREW, CRANKCASE TO CYLINC	14		
--	12	22753	WASHER, CRANKCASE TO CYLIN	2		
17	11	46793	NUT, CRANKCASE FASTENING S	18		
18	10	20359	SCREW, CENTER MAIN BEARINC	1		
19	14	20091	TAB WASHER, BEARING LOCKIN	1		
20	1126	3196A 2	END CAP ASSEMBLY, LOWER-SE	1	SERIAL 00000000-02670574	
21	21	28481A 1	CHECK VALVE ASSEMBLY, ENC	1	SERIAL 00000000-02670574	
22	26	29476	OIL SEAL, UPPER	2	SERIAL 00000000-02670574	
23	25	20081	"O"RING	1	SERIAL 00000000-02670574	4
20	1126	3196A 3	END CAP ASSEMBLY, LOWER-SE	1	SERIAL 02783253-09999999	
21	21	56011A 1	CHECK VALVE ASSEMBLY, ENC	1	SERIAL 02783253-09999999	
22	26	29476	OIL SEAL, UPPER	2	SERIAL 02783253-09999999	
23	25	20081	"O"RING	1	SERIAL 02783253-09999999	1,2,3
24	15	20085A 1	SHIM, END CAP TO CRANKCASE	AR		
25	10	30225	SCREW, END CAP MOUNTING (1	1		
26		49993	COVER, WATER JACKET-CYLIND	1	PART OF CYLINDER BLOCK ANI	
27	27	52892	GASKET, WATER JACKET COVER	1	PART OF CYLINDER BLOCK ANI	1,2,3,4
28	10	53167	SCREW, WATER JACKET COVER	16	PART OF CYLINDER BLOCK ANI	
29	13	53166	LOCKWASHER, WATER JACKET	16	PART OF CYLINDER BLOCK ANI	
30	27	52894	GASKET, CYLINDER BLOCK TO E	1		1,2,3,4
31		52999	PLATE, BASEFLY EXHAUST MANIF	1		